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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/732,798	12/11/2003	Noboru Mikami	402906/SOGA	5877
23548	7590 07/21/2005		EXAMINER	
LEYDIG VOIT & MAYER, LTD			WILSON, CHRISTIAN D	
700 THIRTEENTH ST. NW SUITE 300			ART UNIT	PAPER NUMBER
WASHINGTON, DC 20005-3960			2891	
			DATE MAILED: 07/21/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

		·		אייוצ			
		Application No.	Applicant(s)				
Office Action Summary		10/732,798	MIKAMI ET AL.	•			
		Examiner	Art Unit				
		Christian Wilson	2891				
The MAILING Period for Reply	DATE of this communication app	pears on the cover sheet with the c	orrespondence address				
THE MAILING DATE  - Extensions of time may be after SIX (6) MONTHS fror  - If the period for reply speci- If NO period for reply is specified by the Company reply received by the Company reply received by reply	OF THIS COMMUNICATION.  available under the provisions of 37 CFR 1.1 on the mailing date of this communication.  fied above is less than thirty (30) days, a reply ecified above, the maximum statutory period wet or extended period for reply will, by statute	Y IS SET TO EXPIRE 3 MONTH 36(a). In no event, however, may a reply be tir y within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE g date of this communication, even if timely filed	nely filed  s will be considered timely. the mailing date of this communication. CO (35 U.S.C. § 133).				
Status							
1) Responsive to	communication(s) filed on 23 Ju	une 2005.					
	This action is <b>FINAL</b> . 2b)⊠ This action is non-final.						
· <u> </u>	ce this application is in condition for allowance except for formal matters, prosecution as to the merits is						
	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims							
4)⊠ Claim(s) <i>1-9</i> is	/are pending in the application.		•				
	4a) Of the above claim(s) <u>1-8</u> is/are withdrawn from consideration.						
	Claim(s) is/are allowed. Claim(s) <u>7-9</u> is/are rejected.						
_							
	are subject to restriction and/o	r election requirement.					
Application Papers							
9) The specification	on is objected to by the Examine	er. ×					
10)⊠ The drawing(s) filed on <u>11 December 2003</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.							
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
·	- ,	aminer. Note the attached Office	· · · · · · · · · · · · · · · · · · ·				
Priority under 35 U.S.C	. § 119						
12) Acknowledame	nt is made of a claim for foreign	priority under 35 U.S.C. § 119(a	)-(d) or (f).				
•	me * c) None of:						
	copies of the priority document	s have been received.					
		s have been received in Applicat	ion No.				
		rity documents have been receive					
•	on from the International Bureau	-					
		of the certified copies not receive	ed.				
				,			
Attachment(s)	,						
1) Notice of References Cit	red (PTO-892)	4) Interview Summary	(PTO-413)				
	Patent Drawing Review (PTO-948) statement(s) (PTO-1449 or PTO/SB/08)	Paper No(s)/Mail D  5) Notice of Informal F	ate Patent Application (PTO-152)				
Paper No(s)/Mail Date <u>1</u>		6) Other: search histor					

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### **DETAILED ACTION**

#### Election/Restrictions

- 1. Applicant's election without traverse of claims 7 9 in the reply filed on June 23, 2005 is acknowledged.
- 2. Claims 1 6 have been withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected invention, there being no allowable generic or linking claim. Election was made without traverse in the reply filed on June 23, 2005.

# Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 7 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Obeng *et al.* in view of Gracias *et al.*

Regarding claim 7, Obeng et al. (US 6,323,131) teaches an underlayer film 18 for copper 20 on a substrate 12 where the underlayer film is formed of a  $(R_1R_2)N - (R)_n - Si$  to a substrate via an Si-O bond where  $R_1$  and  $R_2$  represent an alkyl group and R represents an alkylene group or an aromatic ring where n represents an integer from 1 to 6 [column 2, lines 60-67; column 3, lines 1-20]. Obeng et al. does not discuss phosphorous (P) in place of nitrogen (N). Gracias et al. (US 6,905,958) teaches an underlayer film where a phosphine is used in the self-assembled monolayer film [column 3, lines 30-35]. It would have been obvious to one of ordinary skill in the art to use P in the device of Obeng et al. since Gracias et al. teaches that these materials readily form bonds to copper layers.

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distinction between the claimed device and the prior art.

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Regarding claim 8, it is noted that product-by-process claims are not limited to the manipulations of the recited steps, only the structure implied by the steps. "[E]ven though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985). In this instance, Obeng *et al.* as modified by Gracias *et al.* teaches all the structural limitations of claim 8. Therefore, the process limitations add no patentable

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Regarding claim 9, Obeng et al. teaches a substrate 12, an underlayer film 18 for copper, a wiring film 20 formed of copper, where the underlayer film is formed of a  $(R_1R_2)N - (R)_n - Si$  to a substrate via an Si-O bond where  $R_1$  and  $R_2$  represent an alkyl group and R represents an alkylene group or an aromatic ring where n represents an integer from 1 to 6 [column 2, lines 60-67; column 3, lines 1-20]. Obeng et al. does not discuss phosphorous (P) in place of nitrogen (N). Gracias et al. teaches an underlayer film where a phosphine is used in the self-assembled monolayer film [column 3, lines 30-35]. It would have been obvious to one of ordinary skill in the art to use P in the device of Obeng et al. since Gracias et al. teaches that these materials readily form bonds to copper layers.

5. Applicant cannot rely upon the foreign priority papers to overcome this rejection because a translation of said papers has not been made of record in accordance with 37 CFR 1.55. See MPEP § 201.15.

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## Conclusion

6. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

The cited prior art teaches method of using self-assembled monolayers to form barrier layers in a copper via.

- 7. A copy of the search history is enclosed.
- 8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Christian Wilson whose telephone number is (571) 272-1886. The examiner can normally be reached on weekdays, 7:30 AM to 4 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Bill Baumeister can be reached on (571) 272-1722. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Christian Wilson, Ph.D.

Primary Examiner

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